

**SECTION 1: Identification****1.1. Identification**

Product form	: Substance
Substance name	: Pentanoic acid, 4-oxo-, methyl ester
Chemical name	: Methyl Levulinate
CAS-No.	: 624-45-3
Product code	: (US) W1830
Formula	: C ₆ H ₁₀ O ₃
Synonyms	: Methyl 4-oxovalerate / Methyl levulinate / Methyl 4-oxopentanoate

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Synerzine
 5340 Hwy 42 S
 Ellenwood, Georgia 30294 - USA
 T 404-524-6744 - F 404-577-1651
info@synerzine.com - www.synerzine.com

1.4. Emergency telephone number

Emergency number : Infotrac 1-800-535-5053 (Contract# 102471) Dial +1-352-323-3500 when outside the US

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS-US classification**

Flammable liquids Category 4 H227 Combustible liquid

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS-US labeling**

Signal word (GHS-US)	: Warning
Hazard statements (GHS-US)	: H227 - Combustible liquid
Precautionary statements (GHS-US)	: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking, heat, hot surfaces, open flames, sparks P280 - Wear eye protection, face protection, protective clothing, protective gloves. P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide (CO ₂), dry sand to extinguish. P403+P235 - Store in a well-ventilated place. Keep cool. P501 - Dispose of contents/container to an approved waste disposal plant

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients**3.1. Substances**

Name	Product identifier	%	GHS-US classification
Pentanoic acid, 4-oxo-, methyl ester (Main constituent)	(CAS-No.) 624-45-3	98 - 100	Flam. Liq. 4, H227

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

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SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water.
- First-aid measures after eye contact : Rinse eyes with water as a precaution.
- First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

No additional information available

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

- Fire hazard : Combustible liquid.
- Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
- Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment.
- Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

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8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: A clear, colorless liquid.
Color	: colorless
Odor	: fruity green
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: 193 - 195 °C
Flash point	: 162 °F closed cup
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific gravity / density	: 1.104 - 1.106 g/ml
Molecular mass	: 130.2 g/mol
Solubility	: soluble in alcohols. Soluble in water.
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
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12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
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SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description	: NA1993 Combustible liquid, n.o.s., 3, III
UN-No.(DOT)	: NA1993

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Proper Shipping Name (DOT)	: Combustible liquid, n.o.s.
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Symbols	: D - Proper shipping name for domestic use only, or to and from Canada, G - Identifies PSN requiring a technical name
DOT Special Provisions (49 CFR 172.102)	: IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T1 - 1.5 178.274(d)(2) Normal..... 178.275(d)(2) T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Other information	: No supplementary information available.

Transportation of Dangerous Goods

Transport by sea

Air transport

SECTION 15: Regulatory information

15.1. US Federal regulations

No additional information available

15.2. International regulations

CANADA

Pentanoic acid, 4-oxo-, methyl ester (624-45-3)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Pentanoic acid, 4-oxo-, methyl ester (624-45-3)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Pentanoic acid, 4-oxo-, methyl ester (624-45-3)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

No additional information available

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SECTION 16: Other information

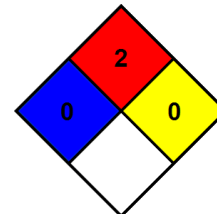
Full text of H-phrases:

H227	Combustible liquid
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NFPA health hazard : 0 - Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard : 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health : 0 Minimal Hazard - No significant risk to health

Flammability : 2 Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Personal protection : B

B - Safety glasses, Gloves

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product